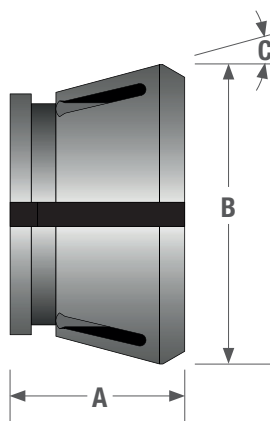


DC Quick Change Collets to Suit DHP52 Collet Chucks



DC52 Varibore Collets

- Round, Hexagon, Square or Emergency types available
- Please specify which gripping surface you require – Serrated or Smooth
- Clamping tolerance of +/- 0.5mm
- Counter boring and special profile shapes are available upon request

Dimensions (Metric)

Part No.	A	B	C
DC52	46	79.2	15°

DC52 Round Collets

Nominal Gripping Diameter	Serrated Part Number	Smooth Part Number
4mm	DC52-R04	DC52S-R04
5mm	DC52-R05	DC52S-R05
6mm	DC52-R06	DC52S-R06
7mm	DC52-R07	DC52S-R07
8mm	DC52-R08	DC52S-R08
9mm	DC52-R09	DC52S-R09
10mm	DC52-R10	DC52S-R10
11mm	DC52-R11	DC52S-R11
12mm	DC52-R12	DC52S-R12
13mm	DC52-R13	DC52S-R13
14mm	DC52-R14	DC52S-R14
15mm	DC52-R15	DC52S-R15
16mm	DC52-R16	DC52S-R16
17mm	DC52-R17	DC52S-R17
18mm	DC52-R18	DC52S-R18
19mm	DC52-R19	DC52S-R19
20mm	DC52-R20	DC52S-R20

Nominal Gripping Diameter	Serrated Part Number	Smooth Part Number
21mm	DC52-R21	DC52S-R21
22mm	DC52-R22	DC52S-R22
23mm	DC52-R23	DC52S-R23
24mm	DC52-R24	DC52S-R24
25mm	DC52-R25	DC52S-R25
26mm	DC52-R26	DC52S-R26
27mm	DC52-R27	DC52S-R27
28mm	DC52-R28	DC52S-R28
29mm	DC52-R29	DC52S-R29
30mm	DC52-R30	DC52S-R30
31mm	DC52-R31	DC52S-R31
32mm	DC52-R32	DC52S-R32
33mm	DC52-R33	DC52S-R33
34mm	DC52-R34	DC52S-R34
35mm	DC52-R35	DC52S-R35
36mm	DC52-R36	DC52S-R36
37mm	DC52-R37	DC52S-R37

Nominal Gripping Diameter	Serrated Part Number	Smooth Part Number
38mm	DC52-R38	DC52S-R38
39mm	DC52-R39	DC52S-R39
40mm	DC52-R40	DC52S-R40
41mm	DC52-R41	DC52S-R41
42mm	DC52-R42	DC52S-R42
43mm	DC52-R43	DC52S-R43
44mm	DC52-R44	DC52S-R44
45mm	DC52-R45	DC52S-R45
46mm	DC52-R46	DC52S-R46
47mm	DC52-R47	DC52S-R47
48mm	DC52-R48	DC52S-R48
49mm	DC52-R49	DC52S-R49
50mm	DC52-R50	DC52S-R50
51mm	DC52-R51	DC52S-R51
52mm	DC52-R52	DC52S-R52

DC52 Hexagon Collets

Available from 7mm to 45mm across flats sides of the hexagon in 1mm increments. Part number is **DC52-X****. Please state which size you require, smooth or serrated gripping surface is available.

DC52 Square Collets

Available from 8mm to 46mm across flats sides of the square in 1mm increments. Part number is **DC52-S****. Please state which size you require, smooth or serrated gripping surface is available.

DC52 Emergency Collets

Available only with 8mm, 15mm or 30mm pilot holes. Part number is **DC52-E****. Please state which size you require.